

7

Date: Monday, 2/4/2008 11:23:12 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ADJUSTABLE ENGINE MOUNT KIT (205)
 Job Number : 37151
 Estimate Number : 10548
 P.O. Number :
 This Issue : 2/4/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D205708011
 Drawing Number : B80701 REV C
 Project Number : N/A
 First Issue : / / Type : PURCHASED PARTS Drawing Revision : C
 Material :
 Previous Run : 35656 Due Date : 2/15/2008 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : 08 02 04
 Comment : Est C 06.01.31 Added MS206136C12 JLM/AP
 Est Rev:D 07-12-12 as per ECN 1074 DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

08/02/13 08.02.04

2.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5614 for:

6	D3284-001	(B80702-1)	Sleeve	✓
2	D3284-003	(B80703-1)	Stud	✓
4	D3284-005	(B80704-1)	Stud	✓
6	D3284-007	(B80705-1)	Stud	✓
6	NAS509-12	Nut		
6	NAS509L12	NutStud		

C208/02/05

(4)

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure Certificate of Conformity is attached

08/02/12 (4)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Inspect assembly. Visually inspect thread, fit and cad plating

08/02/12 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:23:12 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 37151

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D3284001

Sleeve



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

6 D3284-001 Sleeve

B37151

sq

6.0

D3284003

Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Stud

Pick:

Packing Kit (Note: (1) D205-708-011 Kit includes all parts listed below)

Qty Part Number Description Batch

2 D3284-003 Stud

B37151

sq

7.0

D3284005

Stud



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

4 D3284-005 Stud

B37151

sq

8.0

D3284007

Stud



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty Part Number Description Batch

6 D3284-007 Stud

B37151

sq

9.0

D3284009

Bearing



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Bearing

Pick:

Packing Kit (Note: (1) D204-708-013

8/2/12 sq (4x)

39007 (1x)

37171 (23)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:23:12 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 37151

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
6	D3284-009	Bearing	

10.0

D3284011

Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bearing

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty	Part Number	Description	Batch
1	D3284-011	Bearing	

1335695

SD

11.0

MS206136C16

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivert

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty	Part Number	Description	Batch
8	MS20613-6C16	Rivet	

MA349 (6x)

M19513 (2x)

SD

12.0

MS206136C18

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
4	MS20613-6C18	Rivet	

M19513 (5x)

M102296 (1x)

SD

13.0

MS206136C19

Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D205-708-011

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
12	MS20613-6C19	Rivet	

M19513

8/2/13

SD (4x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 37151

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

NAS50912

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
6	NAS509-12	Nut	7110001

M37151

SP

15.0

NAS509L12

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
6	NAS509L12	Nut	7110001

M37151

~~7110001~~
SP

16.0

MS206136C12

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

RIVET

Pick:

Qty	Part Number	Description	Batch
2	MS206136C12	Rivet	M100099

8/2/13 SP (4)

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/02/13 (4)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-708-011

Location:

PPP Rev:

AS RA A

AS 08/02/13 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:23:12 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 37151

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0

QC21

FINAL INSPECTION/W/O RELEASE



08.02.13
H

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



min 2008/2/13

(4)

U

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

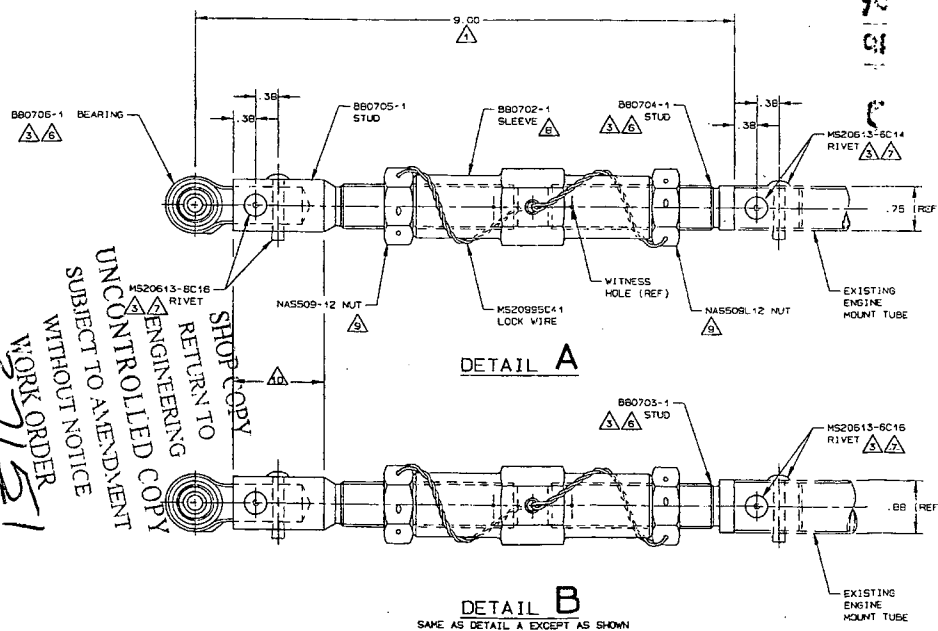
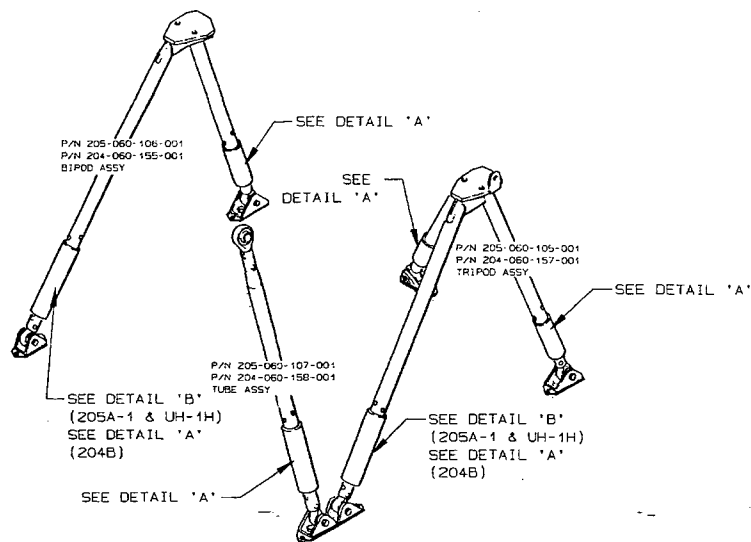
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

NOTES:

1. CUT EXISTING ENGINE MOUNT TUBE AT DIMENSION SHOWN.
2. DEBURR OUTSIDE DIAMETER OF TUBE .005/.010 AND CHAMFER INSIDE DIAMETER .015/.025.
3. BOTTOM OUT BEARING IN B80705 STUD AND B80703/B80704 STUD IN TUBE. POSITION RIVET HOLES AS SHOWN AND LINE DRILL PARTS .194 DIA (#10 DRILL).
4. DISASSEMBLE PARTS AND DEBURR.
5. ZINC CHROMATE PRIME TUBE ASSY ALL OVER USING 11-P-1757, COLOUR GREEN.
6. RE-ASSEMBLE PARTS WET WITH HYSOL ADHESIVE EA934.
7. INSTALL RIVETS WET WITH HYSOL ADHESIVE EA934.
8. FILL SLEEVE WITH CORROSION PREVENTIVE COMPOUND MIL-C-16173 SUFFICIENT TO CAUSE SQUEEZE OUT, THEN ASSEMBLE THREADED PARTS AS SHOWN. SEAL LOCKWIRE HOLES IN SLEEVE AND AROUND NUT/THREAD INTERFACE WITH SEALANT PER MIL-S-8802.
9. FOR AIRCRAFT INSTALLATION, BACK OFF NUTS AND ORIENT BEARINGS TO SUIT ENGINE DECK FITTINGS. ADJUST LENGTHS OF INDIVIDUAL TUBES WITH SLEEVE TO OBTAIN CORRECT ENGINE/TRANSMISSION ALIGNMENT PER BELL MAINTENANCE MANUAL. MAKE SURE STUDS ARE STILL VISIBLE THROUGH WITNESS HOLES. TORQUE NUTS 400 TO 600 IN-LBS AND LOCKWIRE AS SHOWN. SEAL LOCKWIRE HOLES IN SLEEVE AND AROUND NUT/THREAD INTERFACE WITH SEALANT PER MIL-S-8802.
10. ZINC CHROMATE WHERE INDICATED USING 11-P-1757, COLOUR GREEN.



NOTICE

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Record of Revisions

REV.	Date	Description of changes	by	approved
N/C	08 JAN 99	INITIAL RELEASE	TM	TIM MARTIN
A	19 MAY 99	REV. MATL LIST. ADD B80705-1 BRG.	GW	TIM MARTIN
B	01 FEB 00	DCN B80701A1 INCORPORATED	TM	TIM MARTIN
C	09 OCT 03	DCN B80701B1 INCPD	TM	<i>Marta</i>

RELEASED FOR
EXHIBIT 1000 C-100
OCT 14 2003
AERO CONSULTING SERVICES LTD.

AR	AR	EA934	ADHESIVE	DEXTER/HYSOL
5	6	B80706-1	BEARING	ACS
AR	AR		SEALANT	MIL-S-8802, CLASS B
AR	AR		CORROSION PREVENTIVE COMPOUND	MIL-C-16173, GRADE 1
AR	AR	MS20995C41	LOCK WIRE	
12	8	MS20613-BC14	RIVET	
12	16	MS20613-BC16	RIVET	
6	6	NASS09L12	NUT	
6	6	NASS09-12	NUT	
6	6	B80705-1	STUD	
6	4	B80704-1	STUD	
2	2	B80703-1	STUD	
6	6	B80702-1	SLEEVE	
1	1	-3	INSTALLATION	
1	1	-1	INSTALLATION	
-3	-1	PART NO.	DESCRIPTION	MATERIAL

QUANTITY PER UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE	LIST OF MATERIALS
dimensions are in inches	DRAWN: T MARTIN	27 JAN 99	NORTHERN AERO INDUSTRIES 1845 ST. MATTHEWS AVENUE WINNIPEG, MANITOBA R3M 0A6
Tolerances on: Decimals Angles .XXX ±.010 .XX ±.03 .X ±.1	CHECKED:		INSTALLATION - ENGINE MOUNT, ADJUSTABLE, BELL 204/205
	PROJECT ENGINEER		CODE IDENT NO. 36929
	STRESS:		DWG. NO. B80701
	AVIONICS:		REF. C
DWG SIZE: D			SHEET 1 OF 1

Northern Aero Industries Ltd
25 Dunlop Avenue
Winnipeg, Manitoba
R2X 2V2
Phone: (204) 772-992
Fax: (204) 772-756



Packing List

Sales Order: SO18580
Shipper No: 1
Ship Date: 06-Feb-08
Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Order Date: 06-Feb-08

Purchase Order: PO0005614

Reference: Shipment 1 for SO18580

SHIP TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Attn: C. LAVOIE

Phone: (613)632-9577

Fax: (613)632-1053

Ship Via:

Item ID	Description	Quantity	UM
B80702-1	SLEEVE	24	EA
	1 EA LOTNO 07-1253		
	6 EA LOTNO 07-2681		
	17 EA LOTNO 07-3006		
B80703-1	7/8 STUD	8	EA
	6 EA LOTNO 07-1040		
	2 EA LOTNO 07-2903		
B80704-1	3/4 STUD	16	EA
	7 EA LOTNO 07-1195		
	9 EA LOTNO 07-2904		
NAS509-12	NUT (.7500-16 UNJF-3B)	24	EA
	7 EA LOTNO 06-3283		
	17 EA LOTNO 07-2807		
NAS509-L12	NUT, STEEL (.7500-16 UNJF-3B-LH) LH TH	24	EA
	24 EA LOTNO 06-3290		
B80705-1	STUD	24	EA
	1 EA LOTNO 06-1001		
	1 EA LOTNO 07-1196		
	8 EA LOTNO 07-2542B		
	14 EA LOTNO 07-2902		

Returned item will be subject to a 25% re-stocking charge pending inspection of the
returned good for completeness and damage.

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO18580-1	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada			5. Work Order/Contract/Invoice PO 00005614	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
1	SLEEVE	B80702-1	BELL	1	BATCH # 07-1253	Manufactured
2	SLEEVE	B80702-1	205A-1	6	BATCH # 07-2681	Manufactured
3	SLEEVE	B80702-1	205B	17	BATCH # 07-3006	Manufactured
			204B			..
			UH-1H			..
4	7/8 STUD	B80703-1	BELL	6	BATCH # 07-1040	Manufactured
5	7/8 STUD	B80703-1	205A-1	2	BATCH # 07-2903	Manufactured
			205B			..
			UH-1H			..
						..
						..
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).						
14. Certifies that the items identified above were manufactured in conformity to:			<input type="checkbox"/> CAR 571.10 <input checked="" type="checkbox"/> Maintenance Release <input type="checkbox"/> Other regulations specified in block 13			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.			Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.			
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A
18. Date (DD MMM YYYY) R. D. Williamson		19. Date (DD MMM YYYY) 11 FEBRUARY 2008		22. Name N/A		23. Date (DD MMM YYYY)
INSTALLER RESPONSIBILITIES						
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>						

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO18580-2	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada			5. Work Order/Contract/Invoice PO 00005614	

6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
6	3/4 STUD	B80704-1	BELL	7	BATCH # 07-1195	Manufactured
7	3/4 STUD	B80704-1	205A-1	9	BATCH # 07-2904	Manufactured
			205B			..
			204B			..
			UH-1H			..
8	STUD	B80705-1	BELL	1	BATCH # 06-1001	Manufactured
9	STUD	B80705-1	205A-1	1	BATCH # 07-1196	Manufactured
10	STUD	B80705-1	205B	8	BATCH # 07-2542	Manufactured
11	STUD	B80705-1	204B	14	BATCH # 07-2902	Manufactured
			UH-1H			..
						..
						..

13. Remarks
 These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).

14. Certifies that the items identified above were manufactured in conformity to:

☒ Approved design data and are in condition for safe operation.

☐ Non approved design data specified in block 13.

19. ☐ CAR 571/10 Maintenance Release
☒ Other regulations specified in block 12
 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.

15. Authorized Signature 	16. Certificate / Approval Ref. No. AMO 88-97	20. Authorized Signature N/A	21. Certificate / Approval Ref. No. N/A
18. Date (DD MMM YYYY) 11 February 2008	22. Name N/A	23. Date (DD MMM YYYY)	

INSTALLER RESPONSIBILITIES

*Installer must cross-check eligibility with approved data.

This document does not constitute authority to install the part.

Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO18580-3	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO 00005614	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
12	NUT	NAS509-12	various	7	BATCH # 06-3283	Manufactured	
13	NUT	NAS509-12	various	17	BATCH # 07-2807	Manufactured	
14	NUT	NAS509-L12	various	24	BATCH # 06-3290	Manufactured	
13. Remarks These Aeronautical Products were procured from an approved source in accordance with Northern Aero Industries Ltd. Qualified Procurement List. <div style="text-align: center; margin-top: 50px;"> </div>							
14. Certifies that the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in condition for safe operation. <input checked="" type="checkbox"/> Non approved design data specified in block 13.			19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571				
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Date (DD MMM YYYY) 11 February 2008		22. Name R. D. Williamson		23. Date (DD MMM YYYY) N/A			
INSTALLER RESPONSIBILITIES							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							

Date: Thursday, 01/05/2008 8:32:32 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205708011
Job Number	: 38917		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: ECN20
This Issue	: 01/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: ECN1177
First Issue	: / /	Project Number	:
Previous Run	: 38916	Drawing Revision	:
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 01/05/2008
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK: D205-708-011

B37151 X 2

B37449 X 1

B37471 X 3

UPDATE PAPERWORK FAA STC SR00953NY
 PER ECN1177

RETURN TO STOCK



2.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/05/05

Job Completion



mf- 08-05-01